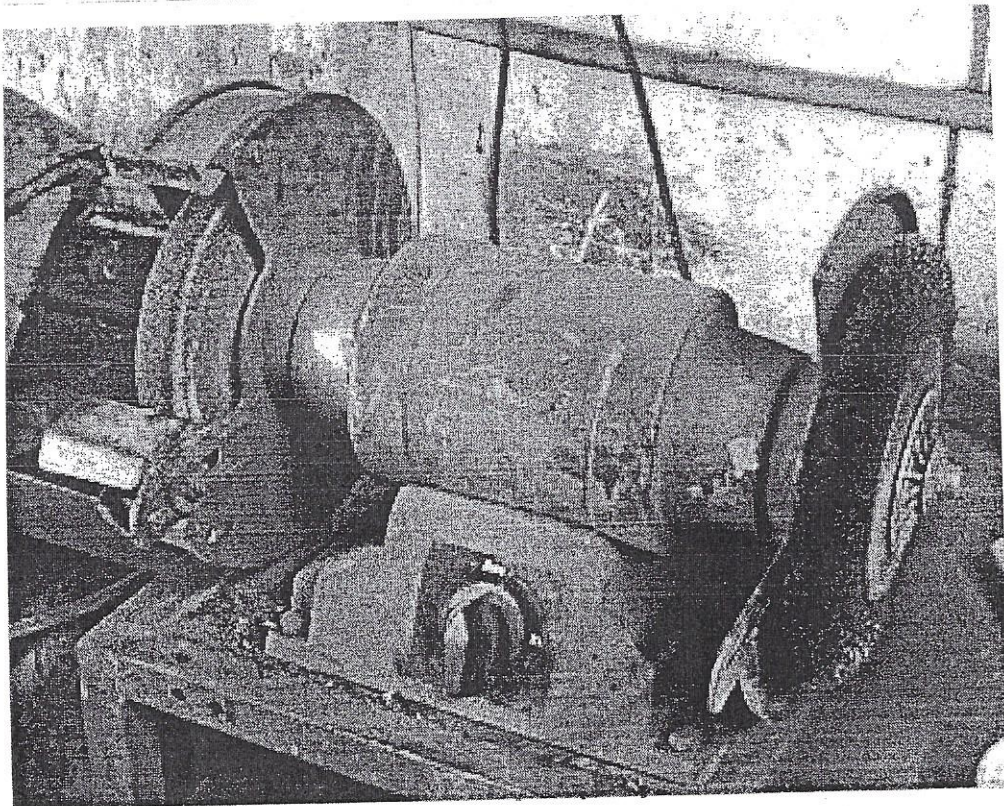
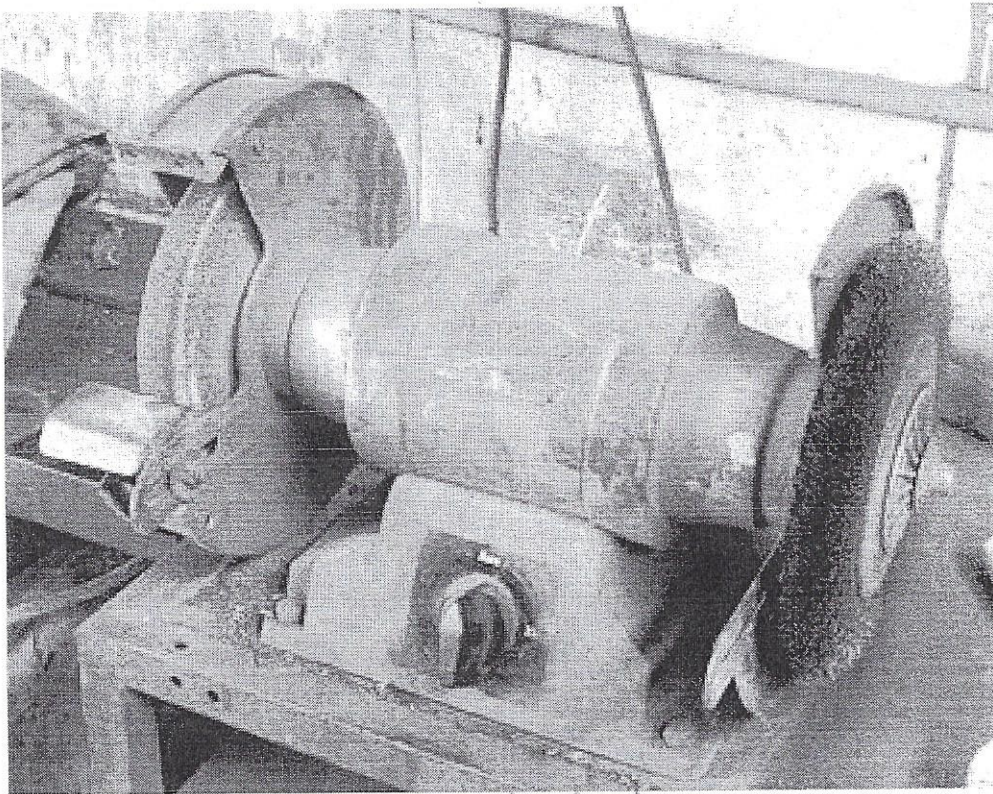


Grinder

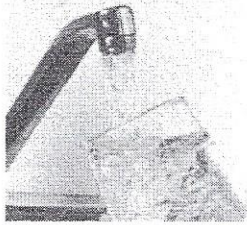
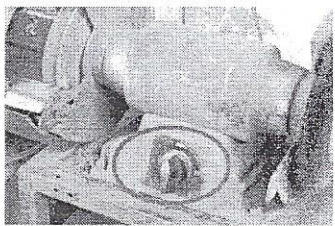
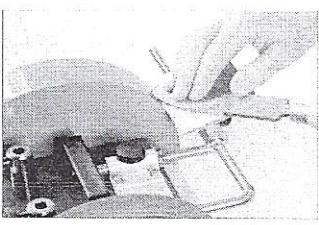
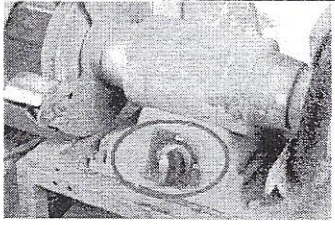


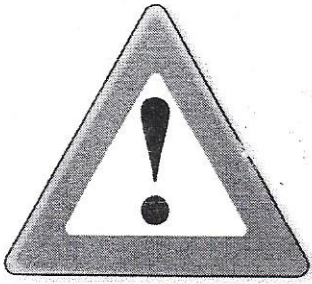
GRINDER



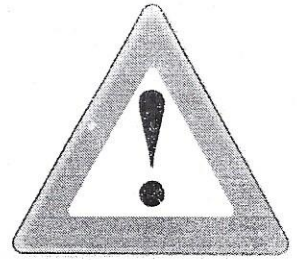
→ To be checked -

Operating instruction

Tasks in order	Description	Picture
Water box	Obtain a tray that is large enough to fit into the workpiece to be filled with water and be placed near the Grinder.	
Turn on	<p>CHECK THE GRINDING WHEEL IS SAFELY FIXED & NOT CRACKED OR WORN</p> <p>Turn the Grinder on.</p>	
Reach the full speed	Once the GRINDING WHEEL has reached full speed, bring the workpiece up to the wheel gently and without jarring.	
Use	Use the TOOL REST to steady the workpiece.	
Cool the piece	The workpiece will quickly become heated. Frequently quench the workpiece in water. If the metal becomes heated so much that it gets blue-colored, it will be too soft to be useful. You must grind off the part that is colored, cool the workpiece and start again.	
Turn off	<p>UNPLUG IT</p> <p>Turn the Grinder off, plug it off.</p>	



HEALTH & SAFETY



HAVE TO BE WORN TO USE THIS MACHINE :



Protective
clothing



Safety footwear



Eye protection



Dust mask

Carry out the maintenance as mentioned in the manual's instructions.

In case of accident or of a discovery of someone in difficulty:

- Contact Green Skip : **21422009** (from inside of the company : 111)
- In case of absence: 21422010/21422017

- 1) Call the emergency general number typing the number



112 or for the ambulance 196.

- 2) Give the address of the place: **GREEN SKIP GROUP SERVICES LTD, Ta' I imriekeb, Ramla road, Maghtab-Naxxar, NXR 6540, MALTA**, explaining the entrance and the floor of the building where the people to save are.
- 3) Go to welcome the emergency services at the address you told them.

SAFETY INSTRUCTIONS :

1. Disconnect tool from air supply prior to repair or maintenance.
2. When strong vibration or noise occurs during operation, turn tool off immediately and check rotating parts for damage.
3. Test grinder with grinding insert installed and in accordance with the requirements of the insert manufacturer.
4. Disorder in the work-area yields accident-danger.
5. Don't expose the grinder to rain. Provide good illumination. Don't use the grinder in close proximity of combustible liquids or gases.
6. Unused tools should be stored in dry, locked area.
7. Use specified grinding inserts only. Test and make sure that the rated speed of the insert is higher than the speed of the grinder.
8. Do **not** alter either grinder or grinding inserts after their delivery!
9. Use grinder only with the provided safety features such as safety cover or safety flange. Do not remove those safety features!
10. Do not grind nearby inflammable materials or in explosion-endangered areas.
11. Operate grinder in such a way that sparks are directed away from operators face and body.
12. Always provide clean air to work area, if the tool is being used in an unhealthy or explosive environment and if steams or aerosols occur.
13. Observe labeling-, operational restrictions and special application-tips, such as „hearing-protection“, etc.
14. Always sufficiently secure workpieces prior to any operation.
15. Before each operation, visibly check grinding inserts and grinder to assure their intactness and suitability for the application.
16. During the disconnection or reconnection of the grinder from the compressed air, an injury is possible because of a whipping pressurehose. Additionally, it is imperative **NOT** to operate or to press the startlever.
17. Before setting aside the grinder, make sure the tool is switched off and has come to a full stand still.
18. The DEPRAG grinder is only allowed to be operated when connected to a maintenance-unit, consisting of Filter, Regulator and Oiler (approximately 1 drop of oil per minute) The air-pressure may **NOT** exceed 6 bar.
19. Only operators with fact understanding, educated by authorized and responsible specialists, may operate the grinder.
20. When operating grinders, it is necessarily that the operator wears goggles, gloves, hearing-protection, and a hairnet if operator has long hair. Additionally the operation may require the Operator to wear a facemask, leather apron and safety shoes..

21. Do not wear wide clothing or jewelry, for they can be seized by movable parts.
22. Use a respiratory mask, if operation generates dust.
23. Observe safety regulations of grinding insert manufacturer.
24. The grinder should be used exclusively for its designated purpose.
25. Inspect grinder and inserts prior to operation for wear and tear. Immediately replace worn parts to avoid injury!

MAINTENANCE :

This grinder require little maintenance. Check the air filter (exhaust water condensation on a regular basis) and the oil reservoir, as well as the oiler adjustment Lubrication: approx. 1 - 2 Drops per 1 m³ air consumption

Schedule of Maintenance:

Note down every time you use the machine and what kind of maintenance was carried out as mentioned in the manual's instructions.

NAME/DATE	Maintenance carried done	When is the next date for the same maintenance?